

GRAVEX® Macroporous Nuclear Grade Resins

GR-1-5 NG, GR-2-17 NG, GR-3-17 NG, GR-7-17 NG, GR-4-17 NG

These Gravex Nuclear Grade Ion exchange resins are polystyrene, macroporous type resins. They have been regenerated and processed to provide the highest possible performance in nuclear applications. GR-1-5 NG and GR-2-17 NG are fully tested and certified. Our unique blending process creates the less separable GR-3-17 NG

mixed bed in a 2 cation:1 anion volume ratio. Gravex mixed beds are the most uniformly blended products available and have the same consistent cation to anion ratio in every package. A stoichiometric mixed bed version with ⁷Li⁺ form cation is GR-4-17 NG.

TYPICAL PROPERTIES

Product	GR-1-5 NG	GR-2-17 NG; GR-7-17 NG (⁷ Li form)	GR-3-17 NG	GR-4-17 NG
Type	SBA Type 1	SAC	SAC/SBA	SAC/SBA
Matrix	Styrene-DVB Macro	Styrene-DVB Macro	Styrene-DVB Macro	Styrene-DVB Macro
Functional Group	Quaternary Ammonium	Sulfonic Acid	Sulfonic Acid / Quaternary Ammonium	Sulfonic Acid / Quaternary Ammonium
Ionic Form	OH ⁻	H ⁺	H ⁺ / OH ⁻	⁷ Li ⁺ / OH ⁻
Total Exchange Capacity (meq/mL)	0.9 (min)	2.1 (min)	2.1 / 0.9	2.1 / 0.9
Ionic Conversion	97% OH (min)	99% H / ⁷ Li ⁺ (min)	99% / 97% (min)	99% / 97% (min)
	3% CO ₃ (max)		3% CO ₃ (max)	3% CO ₃ (max)
	0.1% Cl (max)		0.1% Cl (max)	0.1% Cl (max)
	0.1% SO ₄ (max)		0.1% SO ₄ (max)	0.1% SO ₄ (max)
Water Retention	58–68%	43–49%	43–49% / 58–68%	43–49% / 58–68%
Whole Bead	95% (min)	95% (min)	95% (min)	95% (min)
Friability	average g/bead	350 (min)	350 (min)	350 (min)
	> 200 g/bead	95% (min)	95% (min)	95% (min)
Particle Size	> 1,190 μm	2% (max)	2% (max)	2% (max)
	< 300 μm	0.2% (max)	0.2% (max)	0.2% (max)
Harmonic Mean Size	670 ± 120 μm	600 ± 75 μm	600/670 ± 75/120 μm	600/670 ± 75/120 μm

Applications — Reactor Coolant Treatment (CVCS, chemical and volume control system)

This series of macroporous Gravex resins is designed to remove fine particulate radionuclides including isotopes of Co, Ni, Fe, & Ag. The cation GR-2-17 NG by itself and as a component of the mixed beds, is also selective for the soluble species of the radionuclide metals. These Gravex products are used for cleanup after outages to help maintain plant restart schedules. The anion and cation products may be layered over either of the mixed beds. The GR-3-17 NG may be used in place of the GR-3-9 NG during full power operation to provide ongoing removal of fine particulates.

Similarly the GR-4-17 NG replaces the GR-4-9 NG during full power operation. Each product continues to perform the normal functions of reactor water treatment and pH control. The GR-7-17 NG, ⁷Li form cation component may be used to extend the bed life.

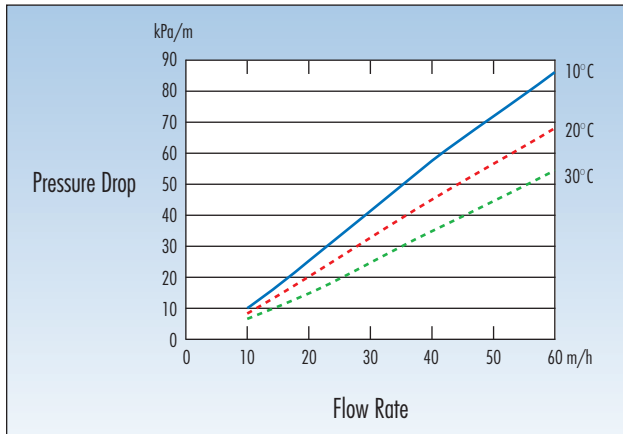
Radwaste Treatment — The GR-1-5 NG, GR-2-17 NG, and GR-3-17 NG products are also useful for removing soluble and fine particulate radionuclides from liquid radwaste.

Spent Fuel Pools — GR-3-17 NG is chemically and physically resistant to the aggressive environment in spent fuel pools.

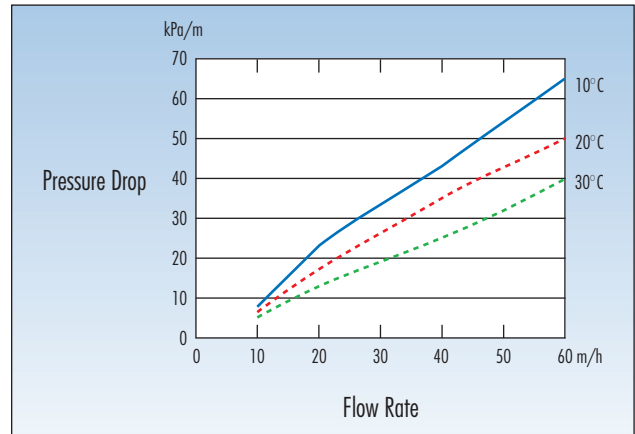
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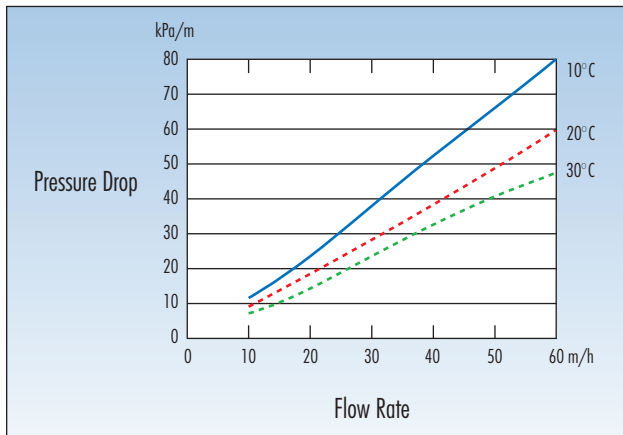
GR-1-5 NG – PRESSURE DROP



GR-3-17 NG, GR-4-17 NG – PRESSURE DROP



GR-2-17 NG, GR-7-17 NG – PRESSURE DROP



IMPURITY – MG/DRY KG (MAX)

Impurity – mg/dry kg (max)	GR-1-5 NG	GR-2-17 NG GR-7-17 NG
Na	20	50
Fe	50	50
Cu	10	10
Pb	10	10
Al	50	50
Ca	50	50
Mg	50	50
K	50	50
Zn	50	50
Co	30	30
Hg	20	20
SiO ₂	100	
Total Cl	500	
Total SO ₄	600	

GR-3-17 NG and GR-4-17 NG same as components for each impurity.

RECOMMENDED OPERATING CONDITIONS

Max. Operating Temperature	120°C (250°F) Cation 60°C (140°F) Anion
Min. Bed Depth	800 mm (2.6 ft)
Linear Flow Rate	5 – 125 m/hr (2 – 50 gpm/ft ²)
Volume Flow Rate	8 – 50 BV/hr (1 – 6 gpm/ft ³)

For more information

Graver Technologies
Customer Service:
800.533.6623
E-mail: info@gravertech.com
Website: www.gravertech.com

United States

Graver Technologies, LLC

200 Lake Drive
Glasgow, DE 19702 USA
800.533.6623
Phone: (302) 731.1700
Fax: (302) 731.1707

China

Graver Technologies, LLC

RM 16D, Bldg. B
No.1118, Changshou RD
Shanghai, China 200042
Phone: (86) 21.5238.6576.608
Fax: (86) 21.5238.6579

Europe

Graver Technologies, LLC

Koenigstrasse, 10c
D-70173 Stuttgart, Germany
Phone: (49) 711.3154.7160
Fax: (32) 61.32.9724



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**Nuclear
Quality
Assurance
Program**

10CFR50
Appendix B

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